



**Work Order ID 58463**

May 7, 2010 8:46:04 AM



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Item ID: D3373-1

Revision ID:

Item Name: Cam Lock

Start Date: 5/07/10

Start Qty: 50.00

Required Date: 5/11/10

Req'd Qty: 50.00

Reference:

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and Stock ☐ Identify Keyed Unalike as: D3373-1D ☐ Identify Keyed Alike  
as: D3373-1KA

0.00

0.00

ST 93

11/10/13 (50)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/05/17 MF 10-5-14

# Picklist Print

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Work Order ID: 58463

Parent Item: D3373-1

Parent Item Name: Cam Lock

Comments: IPP A ☐ 05.01.05 ☐ New issue ☐ KJ/JLM ☐

Start Date: 5/07/10

Required Date: 5/11/10

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3373-1P Cam Lock		Purchased	No			110	Each	0.0000	1			

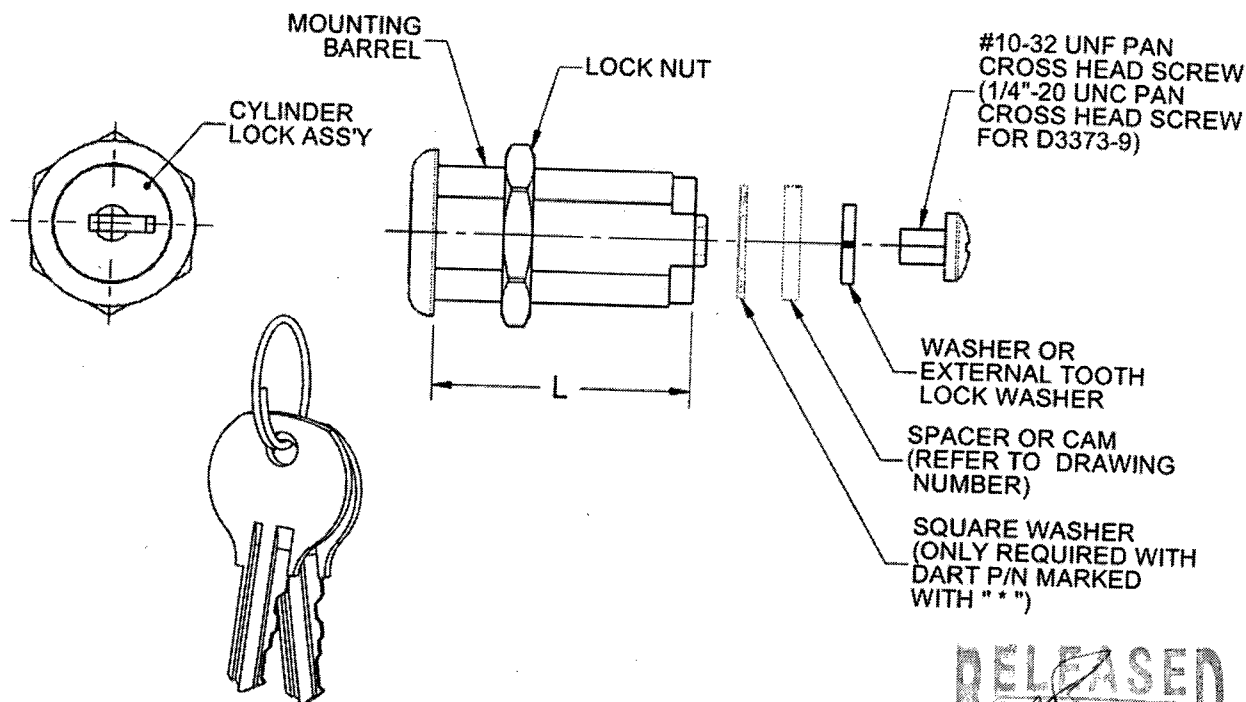


*Rec'd 5/11* *(54)*



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3373</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.10</b>		TITLE <b>CAM LOCKS</b>	SCALE 1:1
A	04.12.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



**RELEASED**  
05/02/11

DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.  
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

*021015107*  
*010.58463*

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11852

Purchase Order Date 5/07/10

PO Print Date 5/10/10

Page Number 1 of 1

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

*REVISED*

Contact Name

Vendor Phone 330 995 5500

Vendor Fax 330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency USD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3373-IP	Cam Lock	5/11/10 Yes	50.00 Each	Purolator ground	\$4.2984	\$214.92
		Special Inst:	AS PER DWG D3373 REV. A B58463 MCMaster P/N: 1770A525 KEYED ALIKE				
2		7510A653 10CC SYRINGES	5/11/10 Yes	6.00 ✓	Purolator ground	\$9.8200	\$58.92
	Deliver To: FINISHING	Special Inst:	6 PKS OF 10				
3		7510A655 30CC SYRINGES	5/11/10 Yes	20.00 ✓	Purolator ground	\$7.8000	\$156.00
	Deliver To: IAN	Special Inst:	10 PKS OF 10				
PO Total:							\$429.84

Change Nbr: 3

Change Date: 5/10/10

*CL*

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

200 Aurora Industrial Parkway  
Aurora OH 44202

330-995-5500

e.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

PU11852

McMaster-Carr Number  
1902537-01

05/07/2010

Line	Description	Ordered	Shipped				
1	1770A525 Standard Cam Lock with Polished Nickel Finish, Keyed to C420a, 3/4" Diameter Hole, 7/64" Material Thickness	50 Each	50	2 - 258 - 08	27 - 58	A525	50 EA 1

Unit Price: \$5.37  
Extended Price: \$268.50

*S 5/05/13*

Shipped separately from our Cleveland warehouse on 05/07

2	7510A653 Plastic Syringe, with Luer Lock Connection, .34 oz Capacity	6 Packs	6
3	7510A655 Plastic Syringe, with Luer Lock Connection, 1.01 oz Capacity	20 Packs	20

Charges for this shipment

Merchandise Amount	\$268.50
Sales Tax:	\$13.43
<b>Total:</b>	<b>\$281.93</b>

Dart Aerospace Ltd

EXP



9 lb.  
1 lin

EW1BSPA  
05/07/2010  
09:00/09:2  
663  
Cycle 16

0113132877270



Purchase Order  
**PO11852**

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200 Aurora Industrial Parkway  
Aurora OH 44202  
330-995-5500  
cle.sales@mcmaster.com

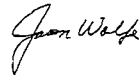
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

McMaster-Carr Number  
**1902537-01**

05/07/2010

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog.



Jason Wolfe  
Compliance Manager